

Course description:

Course name: Operator course for CNC lathes of the C100/C200 series with Fanuc 31i MODEL B

Course no.: 113

Participants: Operators

Training goal:

The course participant will be able to:

- Operate the machine and control in setup mode, automatic mode and in case of interruptions
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Course content:

- Control operating panel
 - Keep relay
 - Chucking stroke monitoring
 - Tool data
 - Machine, working area, tool carrier, and reference points
 - Setting up the machine for a workpiece specified by INDEX
 - Machine in automatic mode
 - Program input/output
 - Procedure for program changes, copying, etc.
 - Program interruption and program entry
 - Interpretation of fault messages and basic maintenance instructions
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Participation requirements:

- Sound technological knowledge of turning.
 - Recommendation: Knowledge of NC/CNC fundamentals.
 - **Safety shoes must be brought along and worn during the entire course.**
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Course duration:

4.5 days - from Monday (9:00 am) to Friday (12:00 pm)

Course location:

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